





# SME Affiliate Scheme



# Affordable access to NCC capabilities, training and networks



SME Affiliate members benefit from 12 months of opportunities across the NCC – all for £2,500 per year.





# Up to three places on selected NCC training courses\*

| Introduction to<br>Composites: Webinar | Introduction to Composite<br>Materials: Theory &<br>Practical | Introduction to Composite<br>Mould Tool Production |
|--|---|--|
| Introduction to Resin                  | Introduction to Manual  | Intermediate Manual                                |
| Infusion Techniques                    | Prepreg Techniques  | Prepreg Techniques                                 |
| Appreciation of                        | Composite Design  | Composite Design                                   |
| Non-Destructive Testing for            | Principles:   | Principles:  |
| Composites                             | Part 1  | Part 2   |

#### \*Subject to availability at time of booking





# Unlimited access to bi-monthly NCC topic-specific breakfast briefings and funding call consortia building events\*

#### Breakfast briefings

Network with other NCC members over teas, coffees and pastries whilst hearing the latest developments and funding opportunities in composite materials and process technologies from the NCC and our academics and industrial partners.

#### Consortia building events

Join us for a briefing on a live CR&D funding call, and have the opportunity to discuss the subject with other interested companies and join a consortia.

#### \*Subject to availability at time of booking



# Training on one piece of NCC software or equipment

#### NCC Equipment

DMA / TGA Microscope CIJECT 2 HT Small ovens package Granulator Laser Projection System Portable Measuring Arms

#### NCC Equipment

Resin Injection Tailored Fibre Placement Vacuum Former Ultrasonic Welder Continuous Fibre 3D Printer Polymer 3D Printer

#### NCC Software

CoDA ESAComp LAP TexGen



# Bookable hot desks in the NCC Connect office\*

**35 days of desk rental** to use throughout the year in the NCC Connect office at the NCC, Bristol Access on-the-doorstep advice from the NCC Connect Rapid Response team Build networks and share knowledge and experience with NCC staff and other members

\*Subject to availability at time of booking



# Expand your company's visibility through exposure on the NCC's communications channels

Press release announcing your Membership on the NCC website and social media channels Your company logo displayed on the NCC website and TV screens around the NCC

Opportunity to be featured in the NCC Members quarterly newsletter



# Connect@nccuk.com www.nccuk.com @NCCUKinfo





# **Training Course Information**





# Introduction to Composites (Webinar)

Many people in the composites industry, don't work with composites on a day-to-day basis. Whether you're working with suppliers, colleagues or customers, knowledge of the topic is still important.

This course is aimed at those who want to improve their basic understanding, to interact more effectively with the wider industry.

During this course, we'll introduce you to the materials, their properties and how they're made.

We recommend this course for individuals or groups who are new to composites.

#### What we'll cover:

- ✓ Defining the term 'Composite'
- ✓ The properties of fibres and resins
- ✓ Different types of resin system and reinforcements
- Room and elevated temperature resin systems
- Identifying and comparing weave styles
- The benefits of composites to build components
- ✓ Types of manufacturing processes
- ✓ Fibre orientation
- ✓ Core materials



1-20 people



3 Hours



Introduction



Webinar



Individual Price: £100 Closed Course (up to 20): £1,600



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# Introduction to Composites (Theory and Practical)

If you're entering the world of composites and want to improve your core knowledge, this course will give you a better understanding of the fundamentals.

This is a foundational level course where we'll introduce you to the basics of composites, their composition and how they're manufactured. You'll reinforce your knowledge as you get hands-on with some materials and make your own part.

We recommend this course for individuals or groups who are new to composites.

#### What we'll cover:

- ✓ Defining the term 'Composite'
- ✓ The properties of fibres and resins
- ✓ Different types of resin system and reinforcements
- Room and elevated temperature resin systems
- Identifying and comparing weave styles
- The benefits of composites to build components
- ✓ Types of manufacturing processes
- ✓ Fibre orientation
- ✓ Core materials



1-10 people



1 Day



Introduction



**Theory and Practical** 



Individual Price: £300 Closed Course (up to 20): £2,400



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# Introduction to Manual Prepreg Techniques

With the control it allows operators and its breadth of application, it's no wonder manufacturing with Prepreg is so popular. Poor technique however can cause potentially serious and expensive errors.

During this course we'll give you the background into how to optimise your use of Prepreg materials, to achieve the best possible outcomes. We'll also show you the techniques used by Technicians and you'll have the opportunity to practice what you've learnt, as you produce your own hand-laid part.

Whether you're moving into Prepreg manufacturing or work in an environment where it's used and want to broaden your understanding, we recommend this course as an essential introduction to materials, process and application





2 Days

1-8 people



Introduction



**Theory and Practical** 

#### Understanding the theory behind Prepreg Understanding the manual layup process

What we'll cover:

 $\checkmark$ 

 $\checkmark$ 

- ✓ Related health and safety processes
- Practical layup of a shaped section and a sandwich flat panel:
  - Prepreg Laminating
  - Vacuum Bagging/Debulking
  - $\circ$  Cure cycles
  - Fabric draping



Individual Price: £600 Closed Course (up to 20): £3,840







## Introduction to Resin Infusion Techniques

Resin infusion is popular for those wanting better quality parts compared to wet lay-up, at a cheaper cost than Prepreg. Without proper training however, both product quality and your own safety could be at risk.

The knowledge you'll gain from this course will help you avoid the common mistakes and produce better parts safely. You'll reinforce your learning over the 2 days as you complete your own infused parts, supported by our expert trainers.

A good understanding of the essentials of resin infusion will improve your results and help you to explore the wide range of material combinations and performance variable that resin infusion can offer

We recommend this course for Technicians new to composites manufacture



1-8 people



2 Days



Introduction



**Theory and Practical** 

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#### What we'll cover:

- Review of materials & processes
- ✓ Vacuum bagging procedures for Resin infusion
- Handling & cutting dry fabrics
- ✓ Practical Vacuum bagging
- Completing linear resin infusion
- ✓ Handling and cutting dry fabrics
- Completing a radial resin infusion
- ✓ Group practical assessment



Individual Price: £600 Closed Course (up to 8): £3,840



# Introduction to Composite Mould Tooling

A quality Mould Tool is a crucial element to your manufacturing process. With the costs involved in commercial production though, many choose to make their own.

This is a highly practical course, which will show you cost-effective ways of producing your own moulding from scratch. You'll gain the knowledge you need to produce quality parts and learn how to avoid common errors.

Whether you're working from original parts or creating a mould tool from nothing, we recommend this course as part of your essential introduction to composites manufacturing.

#### What we'll cover:

- Health & Safety around repair activity  $\checkmark$
- The purpose of the mould tool.  $\checkmark$
- Plug, patterns and mould tools  $\checkmark$
- Materials used in mould tool production  $\checkmark$
- Issues to avoid when designing a tool  $\checkmark$
- **Types of release agents**  $\checkmark$
- $\checkmark$ Problems occurring around poor release
- CSM mould tool production using wet lay-up techniques  $\checkmark$
- Producing original plugs using foam  $\checkmark$
- Sealing a plug to gain an acceptable surface finish



1-8 people







Introduction



**Theory and Exercises** 



Individual Price: £800 Closed Course (up to 20): £5,120



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# Appreciation of Non Destructive Testing (NDT) for Composites

Everyone wants to produce cheaper, lighter and stronger composite parts. NDT has traditionally been seen as an obstacle to this, rather than an aid. This doesn't have to be the case.

This course is designed to demystify NDT for Non-NDT Engineers. You'll learn how you can leverage your understanding of NDT to drive real manufacturing benefits, better products and save NDT-related time and costs.

Led by an NCC NDT expert, we'll build your knowledge through classroom training, exercises, demonstrations and extensive practical sessions to what NDT really is and why you need to know about it.

> We'll recommend this course for engineers at all levels who want to understand how NDT can be a benefit rather than a burden.



2 Days

# 1-6 people



Theory, Practical & Exercise

What is NDT, and why do we do it?

**Applications in industry** 

What are defects and what do they look like?

**Completing the picture - other NDT methods** 

Understanding what NDT can tell us

NDT methods for composites (Ultrasonic, Thermography,

Shearography, Bond-testing) – including practical exercises



Introduction



**Benefits of NDT** 

What we'll cover:

 $\checkmark$ 

 $\checkmark$ 

 $\checkmark$ 

 $\checkmark$ 

 $\checkmark$ 

 $\checkmark$ 

Individual Price: £800 Closed Course (up to 20): £3,840



## Intermediate Manual Prepreg Techniques

If you're already producing Prepreg parts or you're close to the process and you want to enhance your skills and practical knowledge, this is the course for you.

We'll take you through 2 days of interactive, hands-on learning, where you will deepen your understanding of how Prepreg materials work and how to manipulate them to get the best possible results. We'll cover many of the advanced techniques use by technicians at the performance end of Prepreg manufacture.

This course is highly recommended for individuals and teams who want to improve their process and the quality of their finished parts. .



1-8 people



2 Days



Introduction



**Theory and Practical** 

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Individual Price: £800 Closed Course (up to 20): £5,120





#### What we'll cover:

- Selecting Prepreg formats
- Technical terms relating to Prepreg materials and manufacture
- Completing a component from manufacturing drawings and instructions
- $\checkmark$  Identifying different techniques and when to use them
- Creating vacuum bags for autoclave cures
- Identifying faults and their causes
- Following quality control documents
- Using manufacturing data sheets to assist autoclave cures



#### **Composite Design Principles**

#### Part 1

The growth of composites in manufacturing is an increasing issue for Design teams. With all the variables around composite materials and processes, it can be daunting for engineers used to metals.

Whether you're adapting to changes in your supply chain or wishing to become more competitive, this course aims to demystify the approach to designing for composites. We'll cover the link between design, manufacturing and materials and the most important factors you'll need to consider.

We recommend this course for design engineering teams and individuals who want to develop their knowledge in composite design principles.



1-10 people



2 Days



Introduction



**Theory and Exercises** 



Individual Price: £800 Closed Course (up to 20): £6,400

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#### **Selection criteria** 0

**Key material considerations including:** 

**Types of reinforcement** 

Types of resin

Awareness of key manufacturing process considerations such  $\checkmark$ 

Understanding the requirements for composite design and

as:

Ο

0

- Scale Ο
- Rate 0
- Cost

What we'll cover:

manufacture

 $\checkmark$ 



#### **Composite Design Principles**

## Part 2

Building on from Composite Design Principles Part 1, this course enables Design Engineers to start practically applying their knowledge to example case-studies.

During this course we'll demonstrate the link between design, manufacturing and materials. You'll begin to consider more complex techniques and issues surrounding composites design.

We recommend this course for engineering teams and delegates who want to continue to develop their knowledge in composite design principles

#### What we'll cover:

- Buckling in composite plates, beams and pressure vessels
- ✓ Design guidelines to maximise stability in laminates
- ✓ Basic materials models
- Material testing and model calibration
- ✓ Composite modelling in commercial FE packages
- ✓ Calculating critical buckling loads for composite panels
- ✓ Optimal fibre angle for pressure vessels
- Preliminary sizing for pressure vessels



Individual Price: £800 Closed Course (up to 20): £6,400



2 Days

1-10 people



#### Introduction



Theory and Exercises



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# Equipment and Software Information





| Equipment                                     |                                      |   |  |                              |
|---|--------------------------------------|---|--|------------------------------|
| DMA / TGA<br>(Trained on both)                | DMA - Dynamic<br>Mechanical Analyser | Determines Storage<br>Modulus, Loss Modulus,<br>Damping, Creep, Stress<br>Relaxation, Glass<br>Transition, Softening<br>Point | Sample type: Cured & Uncured materials |                              |
|   | TGA - Thermogravimetric<br>Analyser  | Determines change in properties over time   | Sample size – 10-15                    | mg                           |
| Small ovens package<br>(Trained on all three) | 5 - Carbolite PF450                  | Working Dimensions: 1.2<br>x 0.6 x 0.5 m  | Max Temp 249°C                         | Max Shelf<br>Weight 10<br>kg |
|   | 6 - Carbolite PF200                  | Working Dimensions: 0.5<br>x 0.7  | Max Temp:                              | Max Shelf<br>Weight          |
|   | 7 - Carbolite PF450                  | Working Dimensions: 1.2<br>x 0.6 x 0.51 m   | Max Temp: 250°C                        | Max Shelf<br>Weight 10<br>kg |





|  | Equipment                                   |  |                   |  |
|--|---|--|-------------------|--|
| Portable Measuring Arms<br>(All count as separate<br>equipment)        | 1 – Romer 7-axis measurement                | Measurement range –<br>3.5 m                   | Accuracy - 101 μm |  |
|  | 2 – Nikon 7-axis measurement                | Measurement range –<br>3.5 m                   | Accuracy - 76 μm  |  |
|  | 3 - 7-axis measurement                      | Measurement range –<br>4.5 m                   | Accuracy - 110 µm |  |
| Resin Injectors 1, 2, 4, or<br>10 (All count as separate<br>equipment) | 1 – ISOJET, 1 Pot, 6 bar, 120 Deg C         | Resin Type: Polyester, vinyl ester, epoxy      |                   |  |
|  | 2 - ISOJET 2 - 3 Pot, 6 bar, 120 Deg<br>C   | Resin Type: Polyester, vinyl ester, epoxy      |                   |  |
|  | 4 - CIJECT 6X - 2 Pot, 20 bar, 150<br>Deg C | Resin Type: Polyester, vinyl ester, epoxy, BMI |                   |  |
|  | 10 - CIJECT 3 V2                            | Resin Type: Polyester, vinyl ester, epoxy      |                   |  |





| Equipment                             |                                       |   |   |  |
|---------------------------------------|---------------------------------------|---|---|--|
| Microscope - Zeiss Axio<br>Imager A2M | Objectives:<br>50x 20x 10x<br>5x 2.5x | Determines Void<br>Content, Size of<br>defects, lay-up errors | Used on poli  | shed, cured samples  |
| Continuous Fibre 3D Printer           | Build Volume: 320 x 132 x 154 mm      |   | Materials: nylon and carbon filled nylon                  |  |
| Polymer 3D Printer                    | Build Volume: 290 x 290 x 610 mm      |   | Materials: PLA, ABS, PC, PET-G, TPU, HIPS, Nylon and more |  |
| CIJECT 2 HT                           | 100°C, 30 bar                         |   | Max resin<br>weight: 25<br>kg                             | Resin type: Epoxy, polyester,<br>vinylester, hardener, in mould<br>release agent |





| Equipment                |  |  |   |                                |
|--------------------------|--|--|---|--------------------------------|
| Granulator               | GSC300/600 Granulator  |  |   |                                |
| Laser Projection Systems | Projects, scans, and verifies locations on assemblies as well as detecting fibre orientation                               |  |   |                                |
| Ultrasonic Welder        | Cylinder size - 1.5, 2.0, 2.5, 3.0,<br>3.25  | Frequency:<br>15, 20, 30,<br>40 kHz  | Weld modes: Time,<br>Peak Power, Ground<br>Detect | Ultrasonic<br>Welder           |
| Vacuum Former            | Sheet size: 1372 x 660 mm  | Max material thickness: 6 mm   |   |                                |
| Tailored Fibre Placement | A tow of fibres is continuously<br>sewn to a base material,<br>enabling highly specific fibre<br>position and orientation. | Materials: carbon, glass, aramids, and Tailore<br>other fibres Fibre<br>Placer |   | Tailored<br>Fibre<br>Placement |





| Software | Description  |  |
|----------|--|--|
| CoDA     | The Component Design Analysis (CoDA) modules were developed to<br>provide preliminary design procedures to enable a first analysis to be<br>undertaken. For those with techniques such as finite element analysis<br>(FEA), the initial CoDA analysis will enable potential materials, beam and<br>plate sizes and thicknesses, and support conditions to be selected for<br>further detailed investigation. |  |
| ESAComp  | ESAComp has a vast set of analysis capabilities for solid/sandwich laminates<br>and for micromechanical analyses. It further includes analysis tools for<br>structural elements: flat and curved panels, stiffened panels, beams and<br>columns, cylinders, bonded and mechanical joints.  |  |
| LAP      | Typically, the software is used in preliminary design for tailoring a stacking<br>sequence, then analyzing the composite component with other methods<br>such as finite elements, and finally optimizing the design by inspecting the<br>laminate behavior layer by layer.   |  |
| TexGen   | TexGen is a geometric textile modelling software package to be used for obtaining engineering properties of woven textiles and textile composites  |  |

