



*Reuse*

# Advanced NDT

*Investigate the application of composite non-destructive testing (NDT) techniques in novel or extreme environments*

## Description

- This project will look to determine and demonstrate how well-understood NDT techniques can be applied to novel or extreme environments
- This may include investigation into the automation or remote operation of NDT techniques
- Applications could include in-situ wind turbine blades, off shore oil and gas etc.

## Background

- Composite NDT techniques are well understood, however they are predominantly performed by hand and in controlled environments
- NDT is primarily used to detect manufacture defects, and is rarely used to recertify parts at end of life
- Remote/automated methods could allow hard-to-reach structures to be monitored

## Objectives

- Assess pre-existing NDT techniques and determine which could work for end of life
- Identify methods with the potential for remote or automated operation
- Develop and prove the technology

## Benefits

- Automation of NDT could lead to faster, more repeatable, and lower cost methods
- In-situ inspection could reduce/eliminate structure down-time or logistics issues
- Safer inspections due to remote nature

# Life Span Modelling

*Combine sensors with modelling techniques to accurately measure environmental impact and stresses in order to predict repair, remanufacture, maintenance, and reuse*

## Description

- This project will look to determine how sensors and modelling software can be used in combination to accurately quantify lifetime performance
- This could include modelling environmental impact and stresses
- It could also be used to predict end of life, maintenance, and necessary repairs

## Background

- Composite modelling techniques are reasonably well understood and utilised during the design phase, however they are rarely implemented later on in the life cycle
- Consequently, predicted repair cycles, and environmental impacts aren't always accurate
- These inaccuracies can result in unnecessary costs, safety hazards, and incorrect data

## Objectives

- Identify and assess the currently available modelling techniques
- Determine feasibility of integrating sensors and models
- Demonstrate the technology

## Benefits

- Increased model accuracy, therefore increasingly accurate repair predictions
- Potential product life extensions
- More accurate reporting of data leading to increased safety and product understanding

# Composite Repair

*Investigate composite repair methods to enable increased part life, and reduce the need for part replacement*

## Description

- This project will look to investigate different composite repair methods with the aim of enabling part life extension
- This could include methods for repairing composites, or methods for repairing non-composite structures using composites
- It could also look to quantify post-repair performance

## Background

- The need for composite repair methods exists in all sectors for structural, non-structural, composite, and non-composite applications
- Examples of composite repair techniques exist in the aerospace and construction industries, however there is a need for other sectors to learn from these examples and innovate horizontally

## Objectives

- Evaluate academic and commercial landscape
- Develop and demonstrate cost effective repair technique for new applications
- Evaluate the repairs (performance, cost etc.)

## Benefits

- Build on UK composite repair expertise
- Reduce the number of parts being scrapped prematurely
- Reduce costs by limiting part replacements
- Develop high cost, reliable repair methods

# Sensor Technologies

*Investigate the feasibility of incorporating or embedding sensor technologies into composite materials and structures*

## Description

- This project will look to develop how sensors can be incorporated into composites to allow real-time assessment of environmental stresses
- This could include identifying applications for sensor technologies, and methods for installing or removing sensors
- It could also look at how sensors can be used with digital twins and Industry 4.0

## Background

- Products are assigned life spans during design at current
- Little is done during use to determine the effects of environmental stresses
- As a result, structures can be subjected to maintenance, or can be decommissioned prematurely resulting in unnecessary costs and time
- Smart sensors could allow manufacturers to reassess this

## Objectives

- Identify sensors that could be used in composites
- Examine efficacy of using them with digital twins to monitor environmental stresses
- Demonstrate the technology

## Benefits

- Accurate prediction of environmental stresses
- If used with digital twins, could allow more accurate modelling of stresses and wear
- Predict maintenance needs

# Collaborative Design for Reuse

*Work with the supply chain to develop toolsets and guidelines specifically to facilitate design for reuse*

## Description

- This project will look to develop a set of tools and guidelines that can be used to enable collaborative design for reuse
- This could include devising methods to link the supply chain, enabling designers of primary parts to form relationships with designers of potential secondary parts, inviting collaboration

## Background

- Composite structures often have predetermined life spans, however decommissioning often occurs for reasons outside of structural integrity
- These are often then deemed to be useless, although their remaining value could be exploited in other applications
- Linking primary and secondary users is not often practiced at current

## Objectives

- Understand the current landscape of the use of parts for secondary applications
- Link primary designers and manufacturers with potential secondary users
- Increase the awareness of secondary uses

## Benefits

- A suite of readily available toolsets to help inform decisions to aid design for reuse
- Fully functioning supply chain of cross-sectoral collaboration
- Reduction in end of life waste to landfill

# End of Life Recertification

*Develop methods and guidelines to enable user and consumer confidence in recertification of end of life parts*

## Description

- This project will look to develop methodologies for verifying end of life composite parts for recertification and redeployment
- This could include destructive testing to identify what 'good' looks like, and subsequently look to link with NDT
- It could also look into legislation, user perception, validation, and certification

## Background

- Composite structures undergo various loading conditions over their life span, as a result, uncertainty around their structural integrity is generated
- Consequently, structures are sometimes decommissioned prior to full use
- Legislation surrounding reuse is sector-dependent and highly variable

## Objectives

- Investigate current technology landscape
- Identify destructive testing techniques to be able to quantify what 'good' is at end of life
- Determine how this correlates to NDT reporting and demonstrate technology

## Benefits

- Reduction in the amount of composite waste going to landfill
- Reduction in the amount of virgin materials required
- Greater user confidence in recertification